

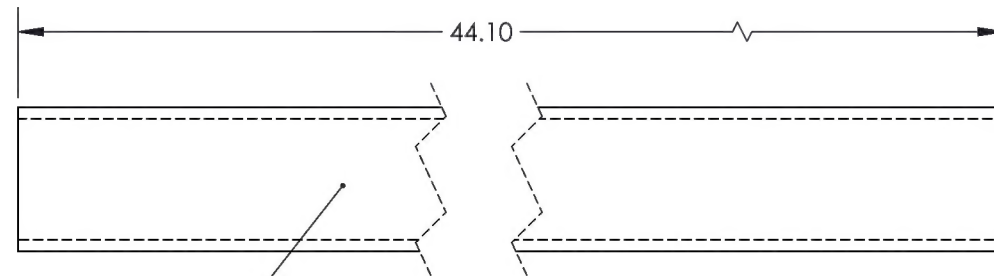
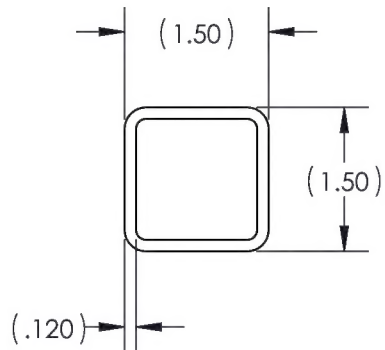
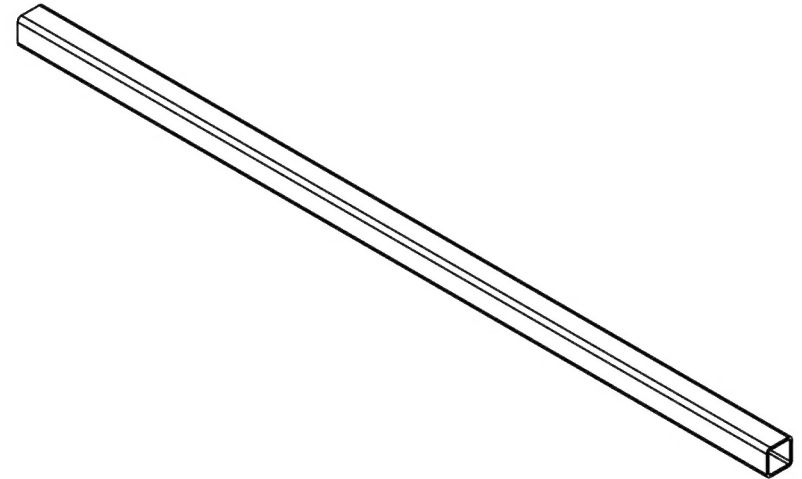
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	FIXTURE WELDMENT			1
	1		-3		FRONT LEG	STEEL SQ. TUBE	1-1/2 X 1-1/2 X .120 WALL X 44-1/4	2
	2		-5		REAR POST	STEEL SQ. TUBE	1-1/2 X 1-1/2 X .120 WALL X 5-1/8	3
	1		-7		FRONT PAD	A36	3/8 X 4-5/8 X 4-7/8	4
	1		-9		REAR LEG	STEEL SQ. TUBE	1-1/2 X 1-1/2 X .120 WALL X 21-3/4	5
	2		-11		REAR PAD	A36	3/8 X 2-1/4 X 4-7/8	6
	ASSY -1							



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REVISIONS				
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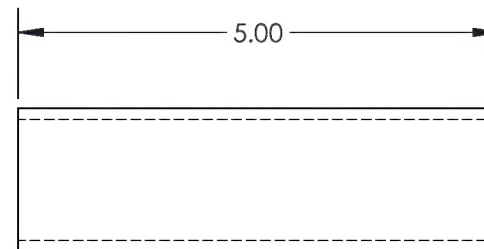
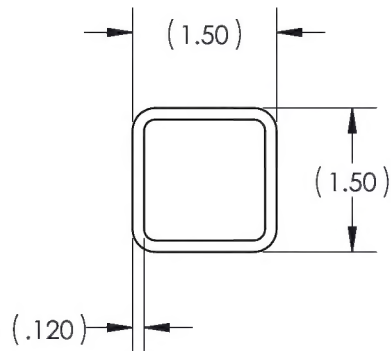
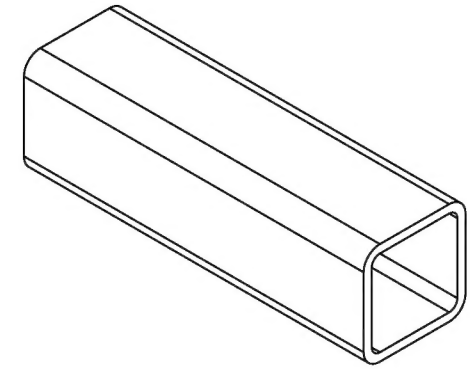
ENGRAVE T/N

(-3)
FRONT LEG


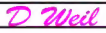
 RED BARN MACHINE	
TITLE ENGINE SUPPORT TROLLEY FIXTURE	
DWG NO. RBW109-3600-35-101-F-3	REV
MAT'L STEEL SQ. TUBE	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC USED ON MODEL
SCALE 1:2	DATE 4/25/2014
SHEET 2 OF 6	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

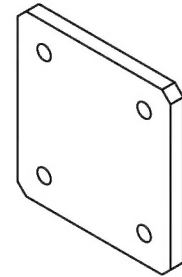
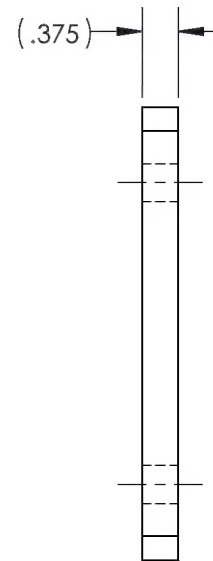
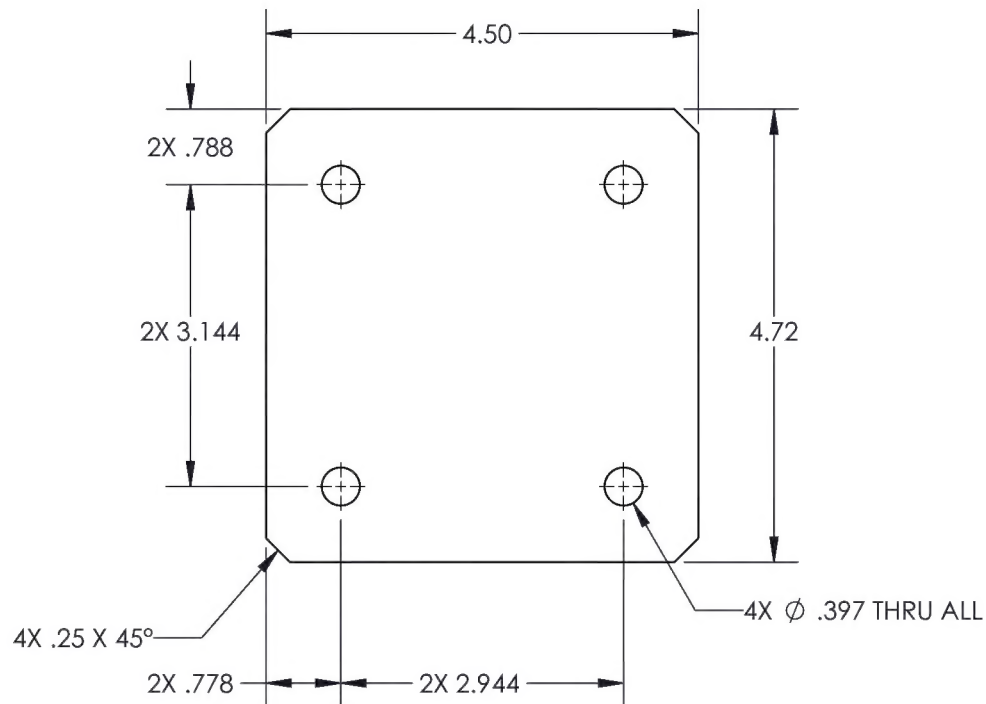


(-5)
REAR POST


 RED BARN MACHINE	
TITLE ENGINE SUPPORT TROLLEY FIXTURE	
DWG NO. RBW109-3600-35-101-F-5	REV
MAT'L STEEL SQ. TUBE	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
SCALE 1:2	USED ON MODEL
DATE 4/25/2014	SHEET 3 OF 6

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

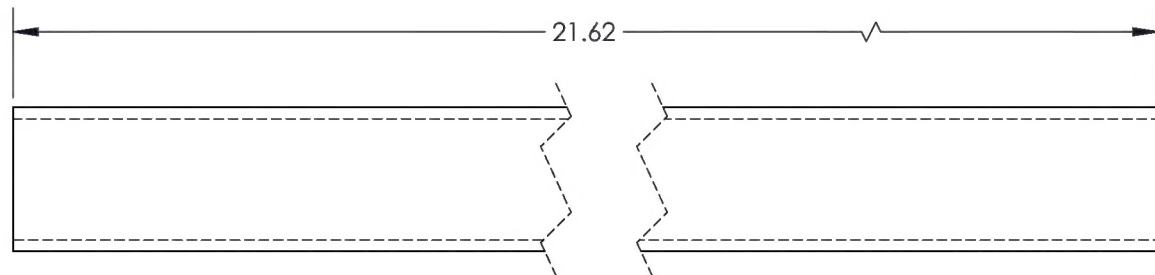
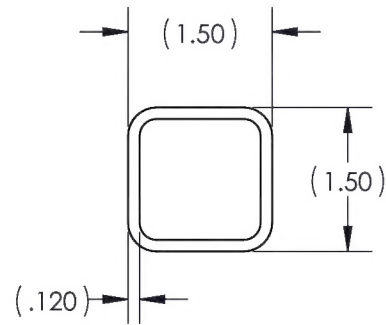
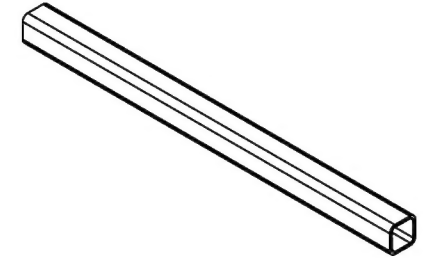


-7
FRONT PAD


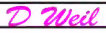
 RED BARN MACHINE	
TITLE ENGINE SUPPORT TROLLEY FIXTURE	
DWG NO. RBW109-3600-35-101-F-7	REV
MAT'L A36	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	APPROVED <i>D Weil</i>
	HEAT TREAT
	FINISH
	SPEC
	USED ON MODEL
SCALE 1:2	DATE 4/25/2014
SHEET 4 OF 6	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

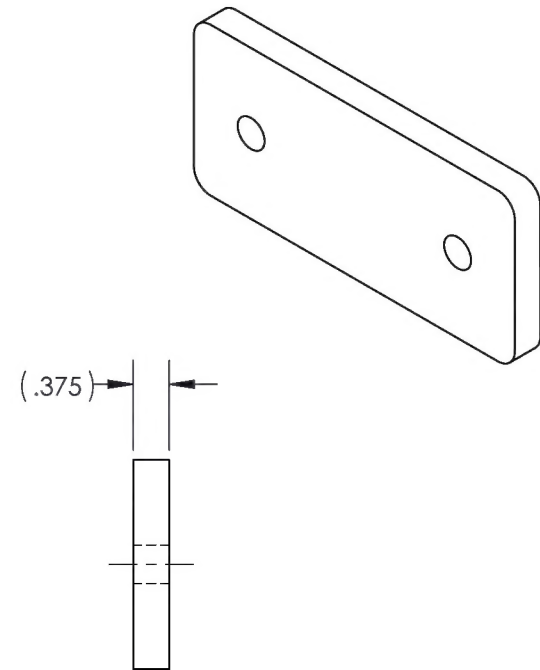
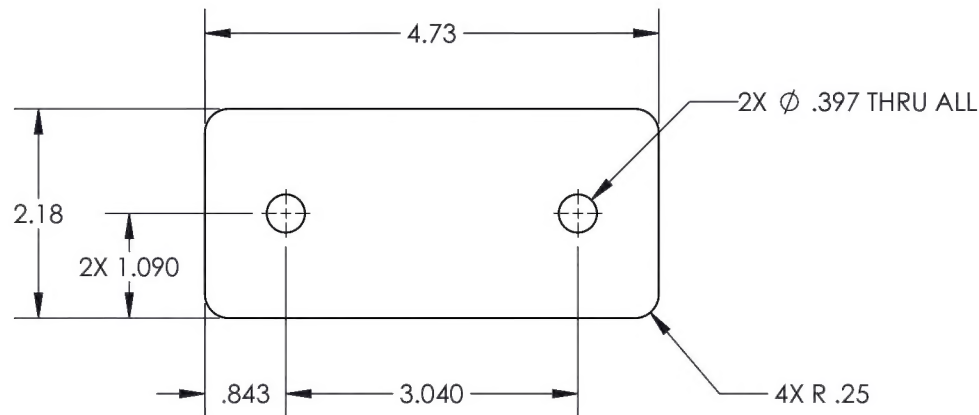


⑨
REAR LEG


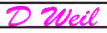
 RED BARN MACHINE	
TITLE ENGINE SUPPORT TROLLEY FIXTURE	
DWG NO. RBW109-3600-35-101-F-9	REV
MAT'L STEEL SQ. TUBE	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED 
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:2	DATE 4/25/2014
SHEET 5 OF 6	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-11)
REAR PAD

 RED BARN MACHINE	
TITLE ENGINE SUPPORT TROLLEY FIXTURE	
DWG NO. RBW109-3600-35-101-F-11	REV
MAT'L A36	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC USED ON MODEL
SCALE 1:2	DATE 4/25/2014
SHEET 6 OF 6	